

## TECHNICAL TARGET VALUES

Grammage (g/m <sup>2</sup> ) ISO 536	51	54	57	60	65	70	80
Brightness, % ISO 2470 D65	76	76	78	78	78	78	78
Opacity, % ISO 2471	90	91	92	92.5	94	95	96
Gloss, % ISO 8254-1	43	46	48	50	51	52	52
Bulk, cm <sup>3</sup> /g ISO 534	1.0	1.0	1.0	1.0	1.0	1.0	1.0
L* ISO 5631 D65	89	89	90	90	91	91	91
a* ISO 5631 D65	-0.3	-0.3	-0.3	-0.3	-0.3	-0.3	-0.3
b* ISO 5631 D65	-0.3	-0.3	-1.0	-1.0	-1.0	-1.0	-1.0

The values given are target values and variations occur.

### Producer

SCA Ortviken, Sweden

### Print method

HSWO

### Grade/Finish

LWC/Gloss

### Reel diameters

Standard diameters are 100, 120 and 125 cm.

### Reel width

Available range is 400 - 2860 mm.

### Core

76 and 152 mm.

### Web length

Approximately:

g/m <sup>2</sup>	51	54	57	60	65	70	80
Ø 100 cm	16000	15 500	15 000	14 000	13 000	12 200	11 000
Ø 120 cm	24000	22 500	21 500	20 500	18 000	17 700	16 000
Ø 125 cm	26500	24 500	23 500	22 000	19 000	19 100	18 000

### For further information and samples, please contact:

SCA Ortviken  
Box 846  
SE-851 23 Sundsvall

### Environment

Our mill is certified in accordance with ISO 9001 and 14001. Production is in accordance with FSC and PEFC.

### Packing

Reels are wrapped in polyethylene laminated liner with inner ends of corrugated board and polyethylene coated outer ends.

### Shipping

Reels less than 600 mm in width are always co-packed and secured with a red stripe.

### Surface pH value

Surface pH value of the paper is >6.

For **colour profile information**, please contact the technical office representative at your local sales office.