

## Technical target values

Grammage (g/m <sup>2</sup> ) ISO 536	65	70	75	80	90	100
<b>Brightness, %</b> ISO 2470 D65	88	90	90	90	90	90
<b>Opacity, %</b> ISO 2471	93	94	95	96	97	98
<b>CIE Whiteness</b> ISO 11476 D65	110	110	112	112	115	115
<b>Gloss, %</b> ISO 8254-1	62	62	63	63	63	63
<b>Bulk, cm<sup>3</sup>/g</b> ISO 534	0.9	0.9	0.9	0.9	0.9	0.9
<b>L*</b> ISO 5631 D65	92	93	93	93	93	93
<b>a*</b> ISO 5631 D65	0.6	0.6	0.6	0.6	0.6	0.6
<b>b*</b> ISO 5631 D65	-6	-6.5	-6.5	-6.5	-6.5	-6.5

The values given are target values and variations occur.

**Producer**  
SCA Ortvisken, Sweden

**Areas of applications**  
Magazines, supplements and inserts printed in heatset web offset.

**Reel diameters**  
Standard diameters are 100, 120 and 125 cm.

**Reel width**  
Available range is 400 - 2720 mm.

**Core**  
76 and 152 mm.

**Web length**  
Approximately:

g/m <sup>2</sup>	65	70	75	80	90	100
Ø 100 cm	14500	13500	12500	11500	10500	9100
Ø 120 cm	21000	19500	18000	17000	16000	13200
Ø 125 cm	23000	21000	19500	18000	16500	14300

**Environment**

The mill is certified in accordance with ISO 9001 and 14001.  
Chain of Custody in accordance with FSC and PEFC.

**Wrapping**

Reels are wrapped in polyethylene laminated liner with inner end shields of corrugated board and polyethylene coated outer end shields.

**Packing**

Reels less than 600 mm in width are always co-packed and marked with a red stripe.

**Surface pH value**

The surface pH value of the paper is >6.

**For colour profile information**, please contact the technical service representative at your local sales office.

For further information and samples, please contact

**SCA ORTVIKEN**

SCA Graphic Sundsvall AB  
Box 846

SE-851 23 SUNDSVALL

[www.sca.com/publicationpapers](http://www.sca.com/publicationpapers)